

DuploCOLL® 92115 G

Art. No. 11 17 46

Double-sided foam tape with special developed adhesive system for bonding on glass without pre-treatment (Activator)

Product construction			
	Name	Colour	Thickness [mm]
Liner	Polyethylene film	yellow	approx. 0,10
Adhesive covered side	Special adhesive		
Carrier	Polyethylene foam	black	approx. 1,50
Adhesive open side	Pure acrylic		
Total thickness:			approx. 1,60

Product advantages

- The special developed adhesive system on the covered side enables a **bonding on glass without pre-treatment (Activator)**.
- The pure acrylic adhesive on the open side is characterized by a very good final adhesion and an excellent resistance against temperature, UV and weathering.
- DuploCOLL® 92115 G with its compressible foam carrier is better in compensating component tolerances than hard foamed systems. The better surface wetting results in better adhesion.
- The permanently elastic polyethylene foam allows the compensation of linear expansions due to different thermal coefficient of expansion of the substrates.

Main application fields

- Bonding of emblems, letterings and add-on parts on glass

Specific technical data*

Temperature range -40°C to +90°C

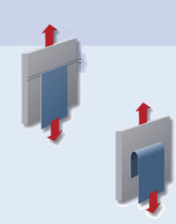
* Specific test results, statistically not approved.

DuploCOLL® 92115 G

Art. No. 11 17 46

Double-sided foam tape with special developed adhesive system for bonding on glass without pre-treatment (Activator)

Technical Data			
Shear strength	on steel according to DIN EN 1943, edition 1996, at +23 °C +/- 2°C	open side	40 N/625mm ²
		covered side	80 N/625mm ²
Peel strength	on steel according to DIN EN 1939, edition 1996, at +23 °C +/- 2°C	open side	20 N/25 mm
		covered side	60 N/25mm
	on glass according to DIN EN 1939, edition 1996, at +23 °C +/- 2°C	covered side	60 N/25mm



Application

Recommended application temperature 18 °C to 35 °C

Application guidelines www.lohmann-tapes.com

Storage

The shelf life at room temperature (15-25°C) and normal humidity (50-70 %) is 6 months after delivery.
The shelf life at -18°C is 12 months.

Product presentation

Converted product	Rolls	Spools
Width [mm]		
Length [m]		
Max. log width: 1260mm	Other dimensions, die-cuts and sheets on request.	

For mechanical mounting of this adhesive tape we also offer a wide range of application devices.

IMPORTANT NOTE

The physical characteristics contained in this data sheet represent typical or average values. All application related statements, information and recommendations herein are given to the best of our knowledge and practical experience. Many factors beyond our control and uniquely within buyer's knowledge and control can affect the use and performance of our tape in a particular application. EXCEPT AS EXPRESSIVELY AGREED IN WRITING WE DO NOT TAKE OVER ANY WARRANTY OR LIABILITY FOR THE SUITABILITY OR USABILITY OF OUR TAPES FOR CERTAIN PURPOSES AND APPLICATIONS RESULTING FROM BUYER'S SPECIAL USAGE OF THE TAPES. EXCEPT WHERE PROVIDED BY MANDATORY LEGAL PROVISIONS, WE WILL NOT BE LIABLE FOR ANY DIRECT OR INDIRECT MATERIAL OR IMMATERIAL LOSSES OR DAMAGES ARISING FROM THE USAGE OR APPLICATION OF OUR TAPES. Solely the buyer is responsible for determining the suitability of the specific tape for its use in connection with his method of application. Please consult our Technical Applications Department for specific advice.

Date of issue: December 2018

Lohmann GmbH & Co. KG
Irlicher Strasse 55
56567 Neuwied
Germany
Phone: + 49 (0) 26 31 34 - 0
Fax: + 49 (0) 26 31 34 - 6661
E-mail: info@lohmann-tapes.com

For further information
www.lohmann-tapes.com

